

1                                    **ABSTRACT OF THE DISCLOSURE**

2                    A multi-color bottle blank includes a first bottle blank portion,  
3    and a second bottle blank portion mounted on a surface of the first bottle  
4    blank portion and having a color different from that of the first bottle blank  
5    portion. thus, the second bottle blank portion is mounted on the surface of  
6    the first bottle blank portion before the first bottle blank portion is fully  
7    cooled, so that the first bottle blank portion and the second bottle blank  
8    portion having different colors are combined with each other exactly and  
9    completely to form a multi-color bottle blank having a rigid and stable  
10   structure.